Combined Path Velocity Control and Impedance Control for Path-Tracking on Surfaces

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Problem description

Preliminaries

- Time-optimal path tracking problem
- Convex reformulation
- Path velocity control (PVC)
- Impedance control

3 Preliminary results

• Combining velocity control and impedance control

Ongoing research

- Combining model predictive control and impedance control
- Generalize to curves for 2D and surfaces for 3D

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Problem description



- Mobile manipulator
- Force-torque sensor
- Motion planning & coordination, e.g., model predictive control (MPC)¹
- Feedback control loops
- Manipulation experiments on the Heron platform





¹M. Mahdi Ghazaei Ardakani et al. "Model Predictive Control for Real-Time Point-to-Point Trajectory Generation". In: IEEE Transactions on Automation Science and Engineering 2 (2019), pp. 972–983

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Time-optimal path-tracking for manipulator

Find nominal time-optimal joint motion to follow a predefined geometric path.



Time-optimal path-tracking for manipulator

Manipulator dynamics in $q \in \mathcal{R}^n$

Joint angles q can be written as a function of the applied joint torques au as

$$au = M(q)\ddot{q} + C(q,\dot{q})\dot{q} + F_s(q)\mathrm{sgn}(\dot{q}) + G(q) \in \mathcal{R}^n$$

Joint path q(s)

A joint path q(s) is a function of a scalar path coordinate $s(t) \in \mathcal{R}$. W.l.o.g., $s(0) = 0 \le s(t) \le 1 = s(T)$. By chain rule,

$$\dot{q}(s) = q'(s)\dot{s}$$
 (2)

$$\ddot{q}(s) = q'(s)\ddot{s} + q''(s)\dot{s}^2 \tag{3}$$

Manipulator dynamics in s

Manipulator dynamics in $q \in \mathcal{R}^n$ becomes dynamics in $s \in \mathcal{R}$.

$$\tau(s) = m(s)\ddot{s} + c(s)\dot{s}^2 + g(s) \tag{4}$$

Auto. Force-Aware Swift Motion Control

(1)

Time-optimal path tracking problem

Time-optimal path tracking problem ¹

m

$$\begin{array}{ll} \underset{T,s(\cdot),\tau(\cdot)}{\text{minimize}} & T\\ \text{subject to} & \tau(s) = m(s)\ddot{s} + c(s)\dot{s}^2 + g(s)\\ & s(0) = 0\\ & s(T) = 1\\ & \dot{s}(0) = \dot{s}_0\\ & \dot{s}(T) = \dot{s}_T\\ & \dot{s}(t) \geq 0\\ & \bar{\tau}(s(t)) \geq \tau(t) \geq \tau(s(t)) \end{array}$$

Question to people in the study circle of convex optimization

Is this a convex problem?

¹Diederik Verscheure et al. "Time-optimal path tracking for robots: A convex optimization approach". In: *IEEE Transactions* on Automatic Control 54.10 (2009), pp. 2318-2327

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Change of variables

Change of variables and additional constraints

Assume $\dot{s}(t) \geq 0$ and $\dot{s}(t) > 0$ almost everywhere, and introduce

$$a(s) = \ddot{s} \tag{5}$$

$$b(s) = \dot{s}^2 \tag{6}$$

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Then b'(s) = 2a(s) is implied since

$$\dot{b}(s) = b'(s)\dot{s}$$

$$\dot{b}(s) = \frac{d(\dot{s}^2)}{dt} = 2\ddot{s}\dot{s} = 2a(s)\dot{s}$$
(8)

Change of integration variables

$$T = \int_0^T 1 dt = \int_{s(0)}^{s(T)} \frac{1}{\dot{s}} ds = \int_0^1 \frac{1}{\dot{s}} ds = \int_0^1 \frac{1}{\sqrt{b(s)}} ds$$
(9)

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Reformulation

Change of variables:
$$a(s) = \ddot{s}, b(s) = \dot{s}^2, b'(s) = 2a(s), T = \int_0^1 b(s)^{-1/2} ds$$

Time-optimal path tracking problem ¹ (function in t)	Time-optimal path tracking problem ¹ (function in s)
$\begin{array}{ll} \text{minimize} & T \\ T, s(\cdot), \tau(\cdot) \end{array}$	$\underset{a(\cdot),b(\cdot),\tau(\cdot)}{\text{minimize}} \int_{0}^{1} b(s)^{-1/2} ds$
$\tau(t) = m(s(t))\ddot{s} + c(s(t))\dot{s}^2 + g(s(t))\dot{s}^2 + g(s(t))$) $\tau(s) = m(s)a(s) + c(s)b(s) + g(s)$
s(0) = 0	$s \in [0,1]$
s(T) = 1	$b(0)=\dot{s}_0^2$
$\dot{s}(0)=\dot{s}_0$	$b(1)=\dot{s}_T^2$
$\dot{s}(T) = \dot{s}_T$	b'(s) = 2a(s)
$\dot{s}(t) \geq 0$	$b(s) \geq 0$
$ar{ au}(s(t)) \geq au(t) \geq au(s(t))$	$ar{ au}(s) \geq au(s) \geq au(s)$

¹Diederik Verscheure et al. "Time-optimal path tracking for robots: A convex optimization approach". In: *IEEE Transactions* on Automatic Control 54.10 (2009), pp. 2318–2327

Something relevant to you?

Time-optimal path tracking problem¹ (functionals in s)

$$\min_{a(\cdot),b(\cdot),\tau(\cdot)} \int_0^1 b(s)^{-1/2} ds$$

$$egin{aligned} & au(s) = m(s)a(s) + c(s)b(s) + g(s) \ & s \in [0,1] \ & b(0) = \dot{s}_0^2 \ & b(1) = \dot{s}_T^2 \ & b'(s) = 2a(s) \ & b(s) \geq 0 \ & ar{ au}(s) \geq au(s) \geq au(s) \end{aligned}$$

PhD course in Fall, 2023

- Optimal control formulation
 - ightarrow convex or non-convex
- Numerical methods \rightarrow NLP (finite dimension)

Study circle in convex optim.

• NLP (convex)

Key points

Reformulation of problem in path coordinate s and change of variables to a(s), b(s).

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A two-link example: optimistic about the reality

Examples

The mass of each link, m_i^{model} , of the nominal model used in the optimization is 5 percent **smaller** than the actual m_i^{robot} :

$$0.95 m_i^{\text{robot}} = m_i^{\text{model}} < m_i^{\text{robot}} \tag{10}$$

which implies

 $T^{model} < T^{robot}$





A two-link example: optimistic optimal solutions



Figure 3: Optimistic solutions. Upper: in path coordi. in s. Lower: in time (sec).

Path deviation



Figure 4: Tip path

A two-link example: tracking optimistic solutions

- Reference optimal solutions are at the torque limits.
- Modeling error introduce tracking error.
- \bullet Controller commands torques beyond the torque limits \rightarrow control performance is lost.
- Possible solution: slow down the path velocity $\sqrt{b(s)}$



Path velocity control

Seminal work by Ola Dahl and Lars Nielsen. Further investigation by Björn Olofsson and Lars Nielsen.



(a) Path velocity control¹

(b) Path tracking velocity control²

<u>Note that $\dot{\sigma}$ means adjusted path velocity</u>. $\dot{\sigma} \rightarrow v_1(\sigma) = \sqrt{b(\sigma)}$

¹Ola Dahl. "Path Constrained Robot Control". PhD thesis. Department of Automatic Control, 1992

²Björn Olofsson and Lars Nielsen. "Path-tracking velocity control for robot manipulators with actuator constraints". In: Mechatronics 45 (2017), pp. 82–99

Path velocity control

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Figure 6: Comparison of controllers²

Path velocity control Tangential control: joint space Path-tracking velocity control Tangential control: joint space Transversal control: Cartesian space

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Concept of Cartesian impedance control



Figure 7: A robot creates a virtual one-dof mass-spring-damper system ¹

Reasons to look at Cartesian impedance control:

Safe force control + path tracking

¹Kevin M Lynch and Frank C Park. Modern robotics. Cambridge University Press, 2017

²Neville Hogan. "Impedance Control: An Approach to Manipulation: Part I—III". In: Journal of Dynamic Systems, Measurement, and Control 107.1 (Mar. 1985), pp. 1–24

³Christian Ott. Cartesian impedance control of redundant and flexible-joint robots. Springer, 2008

Concept of Cartesian impedance control



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- Similar to PTVC, it regulates error in Cartesian space

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Concept of Cartesian impedance control



Figure 7: A robot creates a virtual one-dof mass-spring-damper system ¹

Reasons to look at Cartesian impedance control:

- Safe force control + path tracking
- Similar to PTVC, it regulates error in Cartesian space
- It can be parameterized by path velocity control

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Mobile manipulator + Path tracking + Force interaction



- Path tracking & force interaction \rightarrow Cartesian impedance control¹
- Modeling uncertainty & time optimal \rightarrow Path velocity control (PVC)^{2,3}
 - Time-optimal trajectories → some joint torque(s) which is/are saturated (not necessarily all, and these may furthermore be artificially set lower on purpose than the physical limits).
 - **2** Modeling uncertainty \rightarrow additional joint torques beyond the limit

¹Hogan, "Impedance Control: An Approach to Manipulation: Part I—III".

²Ola Dahl. "Path Constrained Robot Control". PhD thesis. Department of Automatic Control, 1992.

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Cartesian impedance control + Path velocity control

Path parameterization of Cartesian impedance control

Joint torques using Cartesian impedance control can be parameterized by references $\sigma^r, \dot{\sigma}^r, \ddot{\sigma}^r$, states q, \dot{q} , and external force F.

$$\tau(\ddot{\sigma}^r) = \beta_1(q,\sigma^r)\ddot{\sigma}^r + \beta_2(\sigma^r,\dot{\sigma}^r,q,\dot{q},F)$$

(12)

Cartesian impedance control + Path velocity control

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Path acceleration limits

Given joint torque limits $au_{\min} \leq au(\ddot{\sigma}^r) \leq au_{\max}$,

$$\ddot{\sigma}_{\min}(\beta_1, \beta_2) \le \ddot{\sigma}^r \le \ddot{\sigma}_{\max}(\beta_1, \beta_2) \tag{13}$$

(12)

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$$\tau(\ddot{\sigma}^{r}) = \beta_{1}(q,\sigma^{r})\ddot{\sigma}^{r} + \beta_{2}(\sigma^{r},\dot{\sigma}^{r},q,\dot{q},F)$$

Path acceleration limits

Given joint torque limits $au_{\min} \leq au(\ddot{\sigma}^r) \leq au_{\max}$,

$$\ddot{\sigma}_{\min}(\beta_1,\beta_2) \le \ddot{\sigma}^r \le \ddot{\sigma}_{\max}(\beta_1,\beta_2) \tag{13}$$

Path velocity control (PVC)

When $q \neq q^r$, $\dot{q} \neq \dot{q}^r$, $F \neq 0$, $\tau_{\min} \leq \tau(\ddot{\sigma}^r) \leq \tau_{\max}$ may not hold for $\ddot{\sigma}^r$. Limit the path acceleration $\ddot{\sigma}$ **instantaneously** such that

$$au_{\min} \leq au(\ddot{\sigma}) \leq au_{\max}$$

(12)

(14)



• PVC limits the acceleration from $t \approx 0.0$ s to $t \approx 1.2$ s



- PVC limits the acceleration from $t \approx 0.0$ s to $t \approx 1.2$ s
- Impedance control establishes constant contact force $F \approx 0.2$ N



- PVC limits the acceleration from $t \approx 0.0$ s to $t \approx 1.2$ s
- Impedance control establishes constant contact force $F \approx 0.2$ N
- Impedance control tracks the reference path with error $|e_y| \approx 0.7$ mm



- PVC limits the acceleration from $t \approx 0.0$ s to $t \approx 1.2$ s
- Impedance control establishes constant contact force F pprox 0.2 N
- Impedance control tracks the reference path with error $|e_y| \approx 0.7$ mm
- ullet Joint torques are kept within the limits -10 Nm $\leq \tau \leq$ 10 Nm

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Inadmissible acceleration limits

Path acceleration limits

 $\ddot{\sigma}_{\min}(\beta_1, \beta_2) \leq \ddot{\sigma}^r \leq \ddot{\sigma}_{\max}(\beta_1, \beta_2)$

Since path acceleration limits depend on measured q, \dot{q}, F , and references $\sigma^r, \dot{\sigma}^r$, inadmissible acceleration limits may occur.

Inadmissible acceleration limits

 $\ddot{\sigma}_{\min}(\beta_1,\beta_2) > \ddot{\sigma}_{\max}(\beta_1,\beta_2)$



Predictive velocity control + Impedance control

Predict inadmissible acceleration limits

Compute a sequence of $\ddot{\sigma}_{1:{\cal K}}$ such that

$$\ddot{\sigma}_{\min}(\beta_{1,k},\beta_{2,k}) \le \ddot{\sigma}_k \le \ddot{\sigma}_{\max}(\beta_{1,k},\beta_{2,k}), \quad k = 1,\dots, K$$
(15)

Or equivalently,

$$\tau_{\min} \le \tau(\ddot{\sigma}_k) \le \tau_{\max}, \quad k = 1, \dots, K$$
(16)

$$\begin{array}{ll} \underset{u_{\sigma^r}(t)}{\text{minimize}} & \int_0^T L\left(\xi(t), u_{\check{\sigma}^r}(t)\right) dt \\ \text{subject to} & \dot{\xi}(t) = f(\xi(t), u_{\check{\sigma}^r}(t)) \\ & \tau(t) = \tau(\xi(t)) \\ & \xi(0) = \text{measured current states} \begin{pmatrix} \sigma^r \\ \check{\sigma}^r \\ q \\ \dot{f} \end{pmatrix} (t) \\ & \dot{\sigma}^r(t) \ge 0 \\ & \sigma_f \ge \sigma^r(t) \ge \sigma_0 \\ & \bar{\tau} \ge \tau(\xi(t)) \ge \tau \end{array}$$

Figure 8: Predict "closed-loop" system behavior

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Predictive velocity control + Cartesian impedance control

Instantaneously limit acceleration



Predict and limit acceleration



Generalization to curves for 2D and surfaces for 3D



Generalization to curves for 2D and surfaces for 3D

Error dynamics in rotating frame

$${}_{\mathcal{D}}e = R_{\mathcal{ID}\,\mathcal{I}}^{\mathsf{T}}e \tag{17}$$

$${}_{\mathcal{D}}\dot{e} = \dot{R}_{\mathcal{I}\mathcal{D}\ \mathcal{I}}^{T}e + R_{\mathcal{I}\mathcal{S}\ \mathcal{I}}^{T}\dot{e}$$
(18)

$${}_{\mathcal{D}}\ddot{e} = \ddot{R}_{\mathcal{I}\mathcal{D}\,\mathcal{I}}^{T}e + \dot{R}_{\mathcal{I}\mathcal{D}\,\mathcal{I}}^{T}\dot{e} + \dot{R}_{\mathcal{I}\mathcal{D}\,\mathcal{I}}^{T}\dot{e} + R_{\mathcal{I}\mathcal{D}\,\mathcal{I}}^{T}\ddot{e} \quad (19)$$

Cartesian impedance relationship

$$M_{\nu \mathcal{D}} \ddot{e} + D_{\nu \mathcal{D}} \dot{e} + K_{\nu \mathcal{D}} e = {}_{\mathcal{D}} f_{ext} \qquad (20)$$
$$K_{\nu} = \begin{bmatrix} 750 & 0 \\ 0 & 30 \end{bmatrix} \qquad (21)$$

Joint torque

$$\tau(t) = \tau(\mathcal{I}\ddot{e}) \tag{22}$$



Welcome collaboration and any feedback

- Time-optimal solutions need to be treated carefully
- Possible to combine velocity control (instantaneous or predictive) and impedance control to achieve decoupled path-tracking and force control.